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D206-628-031
Job Sheet 185560



Part No: D206-628-031

Job Qty: 2 ea

Part Name: Heli-Access-Step™ LH - High Gear 407



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/30/18

Job Tracking No:

Due Date: 11/26/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV N/A IPP Rev:D As Per Ecn 766 06-01-06 JLM IPP RevE as per ecn 1118 08-02-05 DD verified by:EC IPP Rev:F as per chg 003 DD 10.02.25 verified by:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	11/26/18	11/26/18	0.00	0.00	Start Up Stores/Pkg-1	9-89	NOV 12 2018
110	Packaging	2 pcs	11/26/18	11/26/18	0.00	0.00	Packaging1-2	69	NOV 20 2018
120	QC	2 pcs	11/26/18	11/26/18	0.00	0.00	QC4	69	NOV 20 2018
130	Packaging	2 pcs	11/26/18	11/26/18	0.00	0.00	Packaging3-1	69	NOV 20 2018
135	DC	2 pcs	11/26/18	11/26/18	0.00	0.00	DC	69	NOV 20 2018
140	QC21-FG	2 Ea	11/26/18	11/26/18	0.00	0.00	QC21	69	NOV 20 2018

Part Op 130 - Identify and pack for shipping as per PPP D206-628-031

Descriptions: 135 - Photocopy blue file and type labels as per PPP D206-628-031 CHG 003

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN4-13A	Bolt	8 Ea (4 ea)	90-Start up Operation	5087302
AN4-14A	Bolt	8 Ea (4 ea)	90-Start up Operation	5117391
AN4-15A	Bolt	8 Ea (4 ea)	90-Start up Operation	5107730
D2724-041	206L Step Assembly, LH	2 Ea (1 ea)	90-Start up Operation	5123105
D2731-3	Mounting Lug	8 Ea (4 ea)	90-Start up Operation	5008206X1 5103182X7
D2732-030	Rubber Cushion - 3"	16 Ea (8 ea)	90-Start up Operation	5112723
D3394-041	Lug	8 Ea (4 ea)	90-Start up Operation	513805X1 5147574X3
MS21042L4	Nut	24 Ea (12 ea)	90-Start up Operation	5109736
NAS1149D0463J	Washer	24 Ea (12 ea)	90-Start up Operation	5092780



Container No: S127061



Part: D206-628-031

Job No: 185560

Serial No/Batch: S127061

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH98-14 Issue 2 of 2 FAA STC SA00500

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:39 AM dart.quirion.sonia

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN4-13A	8	984	0
	AN4-14A	8	1,119	0
	AN4-15A	8	323	0
	D2724-041	2	2	0
	D2731-3	8	33	0
	D2732-030	16	61	0
	D3394-041	8	4	0
	MS21042L4	24	3,055	0
	NAS1149D0463J	24	3,947	0

Part Specifications

Specifications could not be found.

Plex 11/7/18 11:39 AM dart.quirion.sonia

5.1 D206-628-011/-012/-021/-022/-031/-032 REGULAR DART HELI-ACCESS- STEPS™ PARTS LIST

Qty -011	Qty -012	Qty -021	Qty -022	Qty -031	Qty -032	Part Number	Description
X						D206-628-011	206 A/B STEP INSTALLATION LH
	X					D206-628-012	206 A/B STEP INSTALLATION RH
		X				D206-628-021	206 L/L1/L3/L4 STEP INSTALLATION LH
			X			D206-628-022	206 L/L1/L3/L4 STEP INSTALLATION RH
				X		D206-628-031	407 STEP INSTALLATION LH
					X	D206-628-032	407 STEP INSTALLATION RH
1						D2721-041	STEP ASSEMBLY LH
	1					D2721-042	STEP ASSEMBLY RH
		1		1		D2724-041	STEP ASSEMBLY LH
			1		1	D2724-042	STEP ASSEMBLY RH
				4	4	D2731-3	MOUNTING LUG
4	4	4	4			D2731-7	MOUNTING LUG
8	8	8	8	8	8	D2732-030	RUBBER CUSHION
				4	4	D3394-041	MOUNTING LUG
				4	4	*D3394-1	*MOUNTING LUG
				8	8	*MS35489-93	*GROMMET
4	4	4	4			D3394-043	MOUNTING LUG
4	4	4	4			*D3394-3	*MOUNTING LUG
8	8	8	8			*MS35489-93	*GROMMET
4	4			4	4	AN4-13A	BOLT
4	4	4	4	4	4	AN4-14A	BOLT
4	4	8	8	4	4	AN4-15A	BOLT
12	12	12	12	12	12	NAS1149D0463J	WASHER (AN960JD416)
12	12	12	12	12	12	MS21042L4	NUT (OR MS21042-4)

*DENOTES THAT PART IS INCLUDED IN ASSEMBLY ABOVE

Change Record

PAGE 1 OF 1

Part Number: D206-628-031/-032Description: HELI-ACCESS STEP, LH/RH (407)[illegible]

